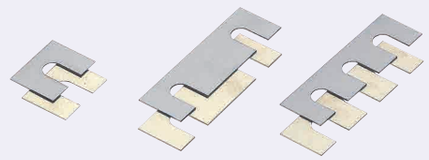
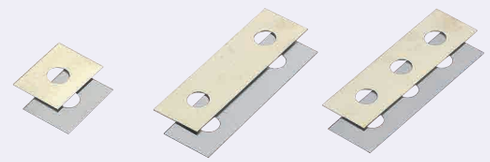
Spessori quadrati

Fori asolati/Fori rotondi

■Fori asolati



■Fori rotondi

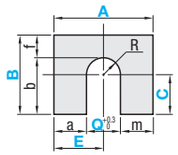


RoHS10

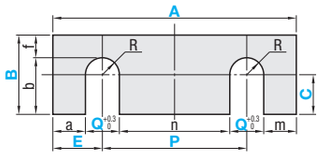
Codice componente			Materiale	Durezza	Tolleranza spessore (T)							
Un foro asolato	Due fori asolati	Tre fori asolati			0.05	0.1	0.2	0.3	0.5	1.0	2.0	3.0
ASAFR	ASFFR	ASCFR	EN 1.0330 Equiv.	-	-	±0.03		±0.04	±0.06	±0.11	±0.17	-
ASAFB	ASFFB	ASCFB	Ottone (EN CW505L Equiv. o EN CW507L Equiv.)	-	±0.005	±0.02	±0.03	±0.04	±0.05	±0.08	±0.12	±0.15
ASAFS	ASFFS	ASCFS	T=0.05~1.0 EN 1.4301 Equiv. T=2.0, 3.0 EN 1.4301 Equiv.	370~430HV -	±0.005	±0.02	±0.03	±0.035	±0.04	±0.05	±0.20	±0.25

Condizioni di lavorazione per tipo con fori asolati
f≥3 a≥3
m≥3 n≥3

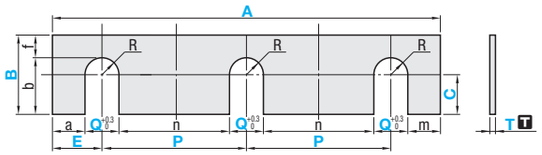
Un foro asolato



Due fori asolati



Tre fori asolati



Codice componente			Incrementi di 1mm		Selezione	Incrementi di 0.1mm			
Tipo			A	B	T	Q	E	C	P
Un foro	EN 1.0330 Equiv. ASAFR	Ottone ASAFB	EN 1.4301 Equiv.(H) ASAFS	10~150	10~150	(0.05) 0.1 0.2 0.3 0.5 1.0 2.0 (3.0)	3~31	Q/2+3~	0 ~ B-(Q/2+3)	Specifica non necessaria per il tipo con un foro.
Due fori	ASFFR	ASFFB	ASFFS	16~200	10~200					Q+3~
Tre fori	ASCFR	ASCFB	ASCFS							

EN 1.0330 Equiv. non disponibile per T(0.05) e T(3.0).

Ordering Example

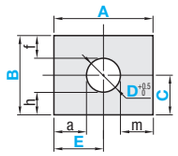
Codice componente - A - B - T - Q - E - C - P

ASFFB - A100 - B25 - T1.0 - Q12 - E15 - C12 - P70

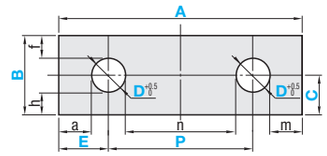
Codice componente			Materiale	Durezza	Tolleranza spessore (T)							
Un foro rotondo	Due fori rotondi	Tre fori rotondi			0.05	0.1	0.2	0.3	0.5	1.0	2.0	3.0
ASACR	ASFCR	ASCCR	EN 1.0330 Equiv.	-	-	±0.03		±0.04	±0.06	±0.11	±0.17	-
ASACB	ASFCB	ASCCB	Ottone (EN CW505L Equiv. o EN CW507L Equiv.)	-	±0.005	±0.02	±0.03	±0.04	±0.05	±0.08	±0.12	±0.15
ASACS	ASFCS	ASCCS	T=0.05~1.0 EN 1.4301 Equiv. T=2.0, 3.0 EN 1.4301 Equiv.	370~430HV -	±0.005	±0.02	±0.03	±0.035	±0.04	±0.05	±0.20	±0.25

Condizioni di lavorazione del foro rotondo
f ≥2 a≥2
m≥2 n≥2
h≥2

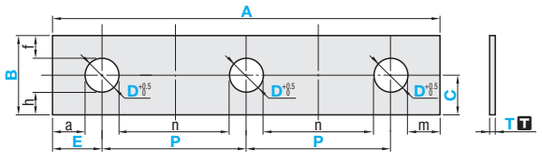
Un foro rotondo



Due fori rotondi



Tre fori rotondi



Codice componente			Incrementi di 1mm		Selezione	Incrementi di 0.1mm			
Tipo			A	B	T	D	E	C	P
Un foro	EN 1.0330 Equiv. ASACR	Ottone ASACB	EN 1.4301 Equiv.(H) ASACS	10~150	10~150	(0.05) 0.1 0.2 0.3 0.5 1.0 2.0 (3.0)	3~100	D/2+2~	D/2+2 ~ B-(D/2+2)	Specifica non necessaria per il tipo con un foro.
Due fori	ASFCR	ASFCB	ASFCS	15~200	10~200					D+2~
Tre fori	ASCCR	ASCCB	ASCCS							

EN 1.0330 Equiv. non disponibile per T(0.05) e T(3.0).

Ordering Example

Codice componente - A - B - T - D - E - C - P

ASACR - A50 - B25 - T0.1 - D7.5 - E25 - C11
ASCCS - A120 - B15 - T3.0 - D10 - E15 - C7 - P45

■Un foro asolato/Un foro rotondo

A	B	Prezzo unitario										
		ASAFR, ASACR			ASAFB, ASACB				ASAFS, ASACS			
		T0.1~0.5	T1.0	T2.0	T0.05	T0.1~0.5	T1.0	T2.0~3.0	T0.05	T0.1~0.5	T1.0	T2.0~3.0
10~50	10~ 50											
	51~100											
	101~150											
51~70	10~ 50											
	51~100											
	101~150											
71~100	10~ 50											
	51~100											
	101~150											
101~130	10~ 50											
	51~100											
	101~150											
131~150	10~ 50											
	51~100											
	101~150											

■Due fori asolati/Due fori rotondi

A	B	Prezzo unitario										
		ASFFR, ASFCR			ASFFB, ASFCB				ASFFS, ASFCS			
		T0.1~0.5	T1.0	T2.0	T0.05	T0.1~0.5	T1.0	T2.0~3.0	T0.05	T0.1~0.5	T1.0	T2.0~3.0
15~ 50	10~ 50											
	51~100											
	101~150											
51~ 70	10~ 50											
	51~100											
	101~150											
71~100	10~ 50											
	51~100											
	101~150											
101~130	10~ 50											
	51~100											
	101~150											
131~150	10~ 50											
	51~100											
	101~150											
151~200	10~ 50											
	51~100											
	101~150											
	151~200											

■Tre fori asolati/Tre fori rotondi

A	B	Prezzo unitario										
		ASCFR, ASCCR			ASCFB, ASCCB				ASCFS, ASCCS			
		T0.1~0.5	T1.0	T2.0	T0.05	T0.1~0.5	T1.0	T2.0~3.0	T0.05	T0.1~0.5	T1.0	T2.0~3.0
15~ 50	10~ 50											
	51~100											
	101~150											
51~ 70	10~ 50											
	51~100											
	101~150											
71~100	10~ 50											
	51~100											
	101~150											
101~130	10~ 50											
	51~100											
	101~150											
131~150	10~ 50											
	51~100											
	101~150											
151~200	10~ 50											
	51~100											
	101~150											
	151~200											