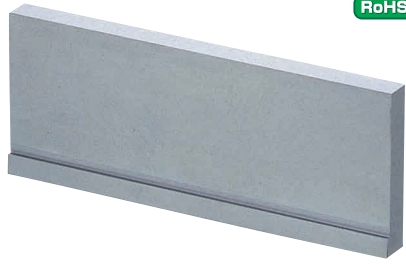


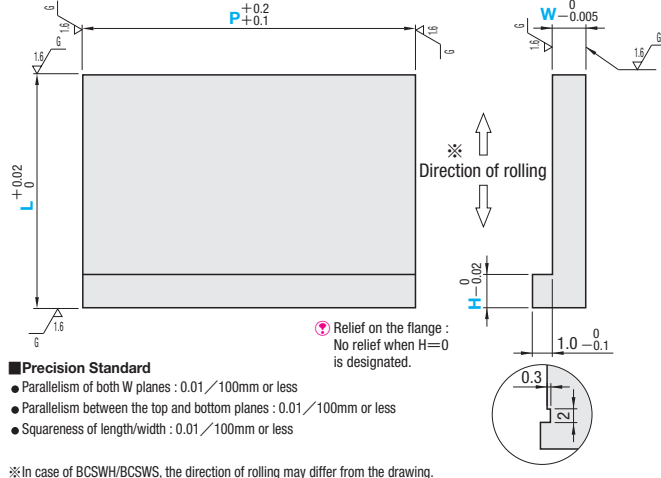
BLOCK CORE PINS

— WIDE TYPE —

Ⓜ Non JIS material definition is listed on P.1351 - 1352



RoHS



Direction of rolling

Relief on the flange : No relief when H=0 is designated.

Precision Standard

- Parallelism of both W planes : 0.01/100mm or less
- Parallelism between the top and bottom planes : 0.01/100mm or less
- Squareness of length/width : 0.01/100mm or less

※ In case of BCSWH/BCSWS, the direction of rolling may differ from the drawing.

Part Number	M	H
BCSWH	SKH51	61~64HRC
BCSWS	STAVAX ESR®	27~35HRC
BCSWR	RIGOR®	53~55HRC
BCSWV	ORVAR®	47~49HRC
BCSWA	SUPREME	51~53HRC
BCSWN	NAK80	37~43HRC

Part Number	L 0.01mm increments	P	W 0.01mm increments	H
BCSWH (SKH51)	10.00	25 50	1.00~20.00	0
BCSWS (STAVAX ESR®)				4
BCSWR (RIGOR®)	65.00 (100.00)		3.00~20.00	6
BCSWV (ORVAR®)		75 100		
BCSWA (SUPREME)				
BCSWN (NAK80)				

Ⓜ STAVAX ESR® ORVAR® SUPREME and RIGOR® are registered trademarks of UDDEHOLM TOOL CO.
 Ⓜ L in () will be only available for BCSWH · BCSWN (W≥7.01), BCSWS (W≥5.01), BCSWH · BCSWN (L65.01~100.00) : W≥7.01 Ⓜ *W<2.00 → L≤50
 Ⓜ *BCSWR : W≤3.49 → L≤50.00

Order

Part Number: BCSWR - L 20.00 - P P50 - W W3.00 - H H6

Days to Ship

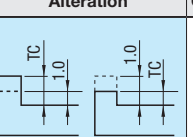
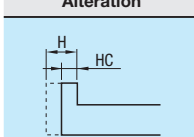
Quotation

Price

Quotation


Alterations

Part Number: BCSWH - L 30.00 - P P50 - W W2.00 - H(HC) HC5 - (TC) TC1.3

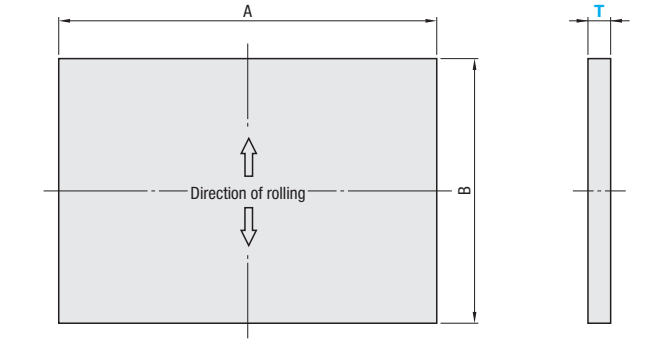
Alteration	Code	Spec.	1Code
	TC	Changes the flange width (0.3≤TC≤3.0) TC=0.1mm increments Ⓜ BCSWS only (0.3≤TC≤1.0) Ⓜ L10.00 30.00 → 0.3≤TC≤1.5 L30.01~50.00 → 0.3≤TC≤2.5 L50.01~65.00(100.00) → 0.3≤TC≤3.0	Quotation
	HC	Changes the flange thickness HC=0.1mm increments Ⓜ 2≤HC<H (Dimension L remains unchanged.)	Quotation

HARDENED PLATES FOR CORE

— TOP & BOTTOM 2-FACES GRINDED TYPE —



RoHS



Direction of rolling

Part Number	M	H	T Thickness	Finishing of A · B · T	Precision Standard
HPSHW	SKH51	57~63HRC	T +0.05 +0.03	Finishing of T: $\sqrt{1.5}^6$	Parallelism between the top and bottom planes : 0.02/100mm or less
HPHEW			When T≤0.8 T +0.05 +0.02		Parallelism between the top and bottom planes : When T≤1.5 : 0.2/100mm or less When T≥2.0 : 0.1/100mm or less
HPSWW			When T≥1 T +0.3 +0.1		Parallelism between the top and bottom planes : 0.1/100mm or less

A	B	T	Part Number		Slide Unit Price				
			Type	No.	1~4	5~9	10~29	30~50	
60	50	+5 +0.1	HPSHW (SKH51)	0.8					
				0.9					
				1					
				1.3					
				1.5					
				1.8					
				2					
				2.5					
				3					
				3.5					
100	60	+5 +0.1	HPSHW (SKH51)	4					
				4.5					
				5					
				5.5					
				6					
				8					
				10					

A	B	T	Part Number		Slide Unit Price				
			Type	No.	1~4	5~9	10~29	30~50	
80	70	+5 +0.1	HPHEW (SKH51)	0.5					
				0.6					
				0.8					
				1					
				1.5					
				2					
				3					
				4					
				5					
				6					
150	60	+5 +0.1	HPHEW (SKH51)	1					
				1.5					
				2					
				3					
				4					
				5					
				6					
				8					
				10					

A	B	T	Part Number		Slide Unit Price				
			Type	No.	1~4	5~9	10~29	30~50	
200	100	+5 +0.1	HPSWW (SKH51)	1					
				1.5					
				2					
				2.5					

Ⓜ To be quoted on price & lead time above Max. Q'ty.

Order

Part Number: HPSHW1 HPSWW2.5

Days to Ship

Quotation