-PL EXCHANGE • OUTER CORNER TAPERED TYPE-

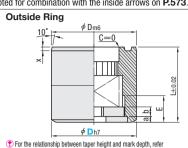


OUTSIDE RINGS FOR PL EXCHANGE TYPE · OUTER CORNER TAPERED TYPE



• Outside rings on this page are adapted for combination with the inside arrows on P.573.





	D	[D _{m6}	ı	D _{h7}	L	E	а	b	Taper height x
	4	4	+0.012 +0.004	4	-0.012	8	2.8	1.0	1.2	0.4
4	5	5	+0.012 +0.004	5	_0 _0.012	8	2.85	1.0	1.2	0.4
	6	6	+0.012 +0.004	6	0 -0.012	8	2.9		1.2	0.5
20.02	8	8	+0.015 +0.006	8	0	10	3.4	1.0	1.5	0.5
[±0.02	10	10		10	-0.015	12	4.2			0.5
	12	12	+0.018	12	0	14	4.4	1.2	1.5	0.5
	16	16	+0.007	16	_0 _0.018	14	5.0	1.4	1.8	0.5
	■ SUS420									

Non JIS material definition is listed on P.1351 - 1352

to the features of outer corner tapered type on the left page ■Year Switching Type

Month	Day .	No-marking	1 Tv

	Teal Ownering Type											
In	dication	Outside rings	Part Num	ber	Year	U/Price	li					
	luication	divisions	Туре	D	i eai	1~9						
4 years type	(E) (15) (15) (15) (15) (15) (15) (15) (15	12 uniform divisions	DTX-RT	4 5 6 8 10	15 for 2015~2018 % Days to ship will be 5-days for the adjustment of production after November 2015. 16 for 2016~2019 (available from Sept., 2015) % Days to ship will be 5-days for the adjustment of production after November 2016. 17 for 2017~2020 (available from Sept., 2016)	(5)	Month					
6 years type	12 uniform divisions DTXS—	DTXS-RT	16 4 5 6 8	Solve to ship will be 5-days for the adjustment of production after November 2017. 15 [for 2015~2020] Solve a ship will be 5-days for the adjustment of production after November 2015. 16 [for 2016~2021] (available from Sept., 2015) Solve a ship will be 5-days for the adjustment of production after November 2016.	Quotati	digit) Day (1st digit)						
6 ye	81			10 12 16	17 [for 2017~2022] (available from Sept.,2016) % Days to ship will be 5-days for the adjustment of production after November 2017.		Day (2nd digit)					

	IV	ים י וווווווו	In · Day · No-marking Type					
	l.	dication	Outside rings	Part Num	ber	U/Price		
	ın	dication	divisions	Туре	D	1~9		
	Month	(S)(1270) (B)(S)(1270) (B)(S)(S)(S)(S)(S)(S)(S)(S)(S)(S)(S)(S)(S)	12 uniform divisions	DTDX-RT	4 5 6 8 10			
				12 16				
	Æ	0 7 c3	12 uniform		4			
	digit	9 5 4	divisions		5	a la		
	Day (1st digit)	(0 0 V)	10	DTEX-RT	8	uotatio		
	Da	(I-OS V	uniform divisions		10			
-	£				16 4	9		
	dig l	0	12		5 6			
	Day (2nd digit)	(5)-	uniform divisions	DTFX-RT	8 10			
	Day	B UNIONO			12 16			



Part Number | - | Year (Month)DTDX—RT16





Quotation

■Character Designation Type

	Indication											
1M (1 place)	2M (2 places)	3M (3 places)	4M (4 places)	5M (5 places)	6M (6 places)	10M (10 places)	12M (12 places)					
Engraving position	Engraving position	Engraving position	Engraving position	Engraving position	Engraving position	Engraving position	Engraving position					
(VYZ	(NBS)	TOM REAL PROPERTY.	© AS TO SEE SEE SEE SEE SEE SEE SEE SEE SEE SE	PA PA PROPERTY OF CONTROL OF CONT	(a) The Part of th	O S A P O O O O O O O O O O O O O O O O O O	© (0) © (1) (0)					
Up to 3 characters ca	Up to 3 characters can be designated at each engraving position. Up to 2 characters can be designated at each engraving position. Only 1 character can be designated at each engraving position.											

Pa	rt Numbe	r	Engraving ch	aracte	rs (1~3	charac	ters · C	haracters p	orinted in l	lue in indicatio	ns)	U/Price 1∼9							
Type	Indication	D			Engr	avin		sition (1M	2M	3M	4M	5M	6M	10M	12M
	1M	4	1	2	3	4	5	Name	Characters	Order code						_	-	_	
	2M	5	6	7	8	9	0	Slash	lui engraving	V						_	_	_	
	3M	6	Α	В	C	D	E	Greater > >											
DTX-RT	4M	8	FGHIJ	J						luot	atio	n)							
DIX III	5M ※		K	L	М	N	0	Less		_	- 1				uot	auv			
	6M ※	10	P	Q	R	S	T	Plus	+	+									
	10M %	12	U	V	W	X	Υ	Minus	_	#									
	12M	16	j Z					Space	m	%	Ī								

• Use ¥ for indicating

✓ (slash), # for — (minus), and % for

☐ (space).

※ Not applicable to D4 and D5 of 5M, 6M and 10M.



Part Number	-	for engraving	-	for engraving	-	for engraving
DTX-RT 3M 6	_	POM	-	PS	-	SAN
DTX-RT 6M16	-	10	-	20	-	30
DTX-RT12M16	_	%	_	1	_	2

_[4 Characters		5 Characters		6 Characters	12 Characters		 Dividing of outside rings 		
	for engraving	l L	for engraving		for engraving		for engraving	1M · 2M · 3M · 4M 6M · 12M	12 uniform divisions	
_	40 3	_	50 4	- -	60 5		F	5M · 10M	10 uniform divisions	

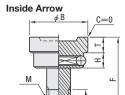
Quotation

Quotation





• The inside arrow can be replaced from the PL side (internal side of



C=0

Insi	Inside arrow (For single items 📭 P.5										
No.	F	Т	Н	В	l	M×P					
4	7.7	1.5	3.0	2.4	2.7	M1.6×0.20					
5	7.7	1.5	3.0	2.9	2.7	M1.6×0.20					
6	7.7	1.5	3.0	3.7	2.7	M1.6×0.20					
8	9.7	2.0	3.5	5.0	3.2	M2.3×0.25					
10	11.7		4.0	6.3	4.0	M2.5×0.35					
12	13.7	2.5	13	7.5	4.2	M3.0×0.35					

	Arrow mark depth (mm)								
No.	Standard								
4	0.22	0.12							
5	0.25	0.14							
6	0.4	0.18							
8	0.4	0.20							
10~16	0.5	0.22							

arrow is difficult to turn, so be careful not to scrape the arrow with the tip of a screwdrive If the inside arrow is scraped, it may not be

M SUS420

Part Number U/Price 1~9

1 50∼53HRC

TEXT

5 0.4 0.14

6 0.5 0.18 8 0.5 0.20 **10** 0.5 0.22 **12** 0.5 0.22

16 0.5 0.22

<Enlarged view of Part A>

	•	For single			•		0 ,
D	D _{m6}	Dh7	L	E	а	b	Taper height x

		_		_						
	4	4	+0.012 +0.004	4	0 -0.012	8	2.8	1.0	1.2	0.4
1	5	5	+0.012 +0.004	5	_0 _0.012	8	2.85	1.0	1.2	0.4
0.02	6	6	+0.012 +0.004 +0.015 +0.006 +0.018 +0.007	6	0 -0.012	8	2.9		1.2	0.5
	8	8		8	_0 _0.015	10	3.4	1.0	1.5	0.5
티	10	10		10		12	4.2			0.5
	12	12		12	0	14	4.4	1.2	1.8	0.5
	16	16		16	_0 _0.018	14	5.0	1.4	1.0	0.5
	*Two balls and six grooves are used in D4 and D5.									

Indication

■Month · Day · No-marking Type

Type

DTDXT

DTDXUT (Shallow arrow

DTEXUT

DTFXT

DTFXU1

Outside

rings

divisions

uniform

uniform

divisions

10 uniform

12 uniform

divisions l

■Features of outer corner tapered type When used by thrusting out the date marked pin sets from PL side, the mold-release performance of tapered section of outer corner is enhanced, and

resin curling at the edge of outer corner is prevented

The taper height is greater than character depth, so engraving characters do not protrude from the end face of molded products.

See below for the relationship between taper height and mark depth.
For more information P P.569

■Year • Month Tyne

the die) without removing the plate.

■ tear · Month Type							
Indication		Outside rings divisions	Part Number			U/Price 1~9	
			Туре	D	Year	DTBXT	DTBXUT
Year • Month	(S) 1 12 7 (S) (W)	12 uniform divisions	DTBXT DTBXUT (Shallow arrow)	4 5 6 8 10	for 2015		lotation
*				12 16	17 for 2017 (available from Sept.,2016) **Days to ship will be 5-days for the adjustment of production after November	ف	3

■Voor	Switc	hina	Type

Year Switching Type								
Indication			Outside rings divisions	Part Number			U/Price 1~9	
		dication		Туре	D	Year	DTXT DTXST	DTXUT DTXSUT
	4 years type	(15) 16) 16) 17) 18) 18) 18) 18) 18) 18) 18) 18) 18) 18	12 uniform divisions	DTXT DTXUT (Shallow arrow)	*DTXUT 8 * Days to ship will be 5-days for the adjustmen	15 (for 2015~2018) **Days to ship will be 5-days for the adju of production after November 2015. 16 [for 2016~2019] (available from Sept, 20 **Days to ship will be 5-days for the adju of production after November 2016. 17 [for 2017~2020] (available from Sept, 20 **Days to ship will be 5-days for the adju of production after November 2016.		arion
	6 years type	(15) (15) (15) (15) (15) (15) (15) (15)	12 uniform divisions	DTXST DTXSUT (Shallow arrow)	4 5 6 8 10 12 16	15 [tor 2015~2020] **Days to ship will be 5-days for the adjustment of production after November 2015. 16 [tor 2016~2021] (available from Sept.,2015) **Days to ship will be 5-days for the adjustment of production after November 2016. 17 [tor 2017~2022] (available from Sept.,2016) **Days to ship will be 5-days for the adjustment of production after November 2017.		Quotati

			10	
	2	Part Number	-	Year
温	Order	(Year · Month) DTBXT16	<u> </u>	15
	_	(Year) DTXT 6	_	15
		(Month) DTDXT 4		



Quotation

Day (2nd digit)