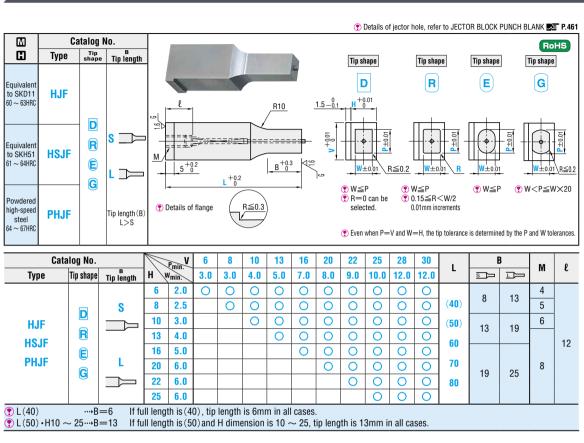
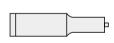
JECTOR BLOCK PUNCHES

-SINGLE FLANGE-





■Flange position: F specification







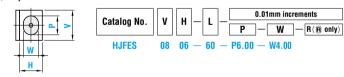


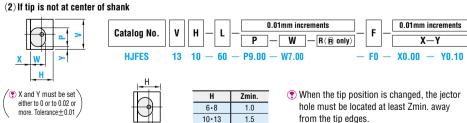


The jector hole position cannot be changed.



(1) If tip is at center of shank





2.0

16 ~ 25

Days to Ship Quotation









Alterations				
	Alteration	Code	Spec.	1Code
Alterations to tip	BC	BC	Tip length change (shorter than standard) 2≦BC <b 0.1mm="" increments<="" th=""><th></th>	
	0.16 GL	SC	Lapping of tip ① W≥2.00 ② P dimension tolerance and increment remain the same. ⊗ R=0 cannot be selected for the tip © corner.	
	w	PKC	Tip tolerance change $P \cdot W \pm 0.01 \Rightarrow {}^{+0.01}_{0}$	
		PKV	Tip tolerance change P•W $\pm 0.01 \Rightarrow \pm 0.005$	
Alterations to full length	LC LC	LC	Full length change LC < L 0.1mm increments (If combined with LKC-LKZ, 0.01mm increments can be selected.) Tip length B is shortened by (L—LC).	
		LKC	Full length tolerance change $\begin{array}{c} L^{+0.2} \Leftrightarrow +0.05 \\ 0 \end{array}$	
	- L0 -	LKZ	Full length tolerance change $L^{+0.2}_{0} \Leftrightarrow ^{+0.01}_{0}$	
Alterations to flange	=======================================	нс	Flange width change 0≦HC<1.5 0.1mm increments	
	TC	TC	Flange thickness change 3.5≦TC<5 0.1mm increments (If combined with TKC, 0.01mm increments can be selected.) ⑤ Full length L is shortened by (5—TC). If combined with LC, full length is equal to LC.	ation
	<u> </u>	TKC	Flange tolerance $T_0^{+0.2} \Rightarrow _0^{+0.02}$ change	Ton
	L	TKM	Flange tolerance $T^{+0.2}_{0} \Rightarrow {0 \atop -0.02}$	
	150	FK	Relief chamfering to flange top edge Flange edge is chamfered to prevent flange breakage.	
Alterations to shape	> <u> </u> <u>H</u>	CC	Chamfering to four corners of shank The four corners of shank are chamfered to C0.5. The distance between shank corners and the tip must be 0.5mm or more.	
		JVC	Change of spring to reinforced type ③ 8≦H≦25····Can be used with L≧60. ⊗ Cannot be used for H6.	
		AC	The jector pin is removed to create an air path and the side vent hole is plugged from the inside by inserting a resin (ABS) ring.	
		NC	The jector pin is removed. Cannot be combined with AC.	
		VKC	Shank tolerance $V \cdot H \overset{+0.01}{0} \Leftrightarrow \overset{+0.005}{0}$	
		VKM	Shank tolerance change $V \cdot H^{+0.01}_{0} \Leftrightarrow {0 \atop -0.005}$	
	H O . 2"	VHM	Shank tolerance change $V \cdot H \overset{+0.01}{0} \Leftrightarrow \overset{0}{-0.01}$	
		VHZ	Shank tolerance change $V \cdot H^{+0.01}_{0} \Leftrightarrow \pm 0.005$	

■Flange holder 壓 P.465

